

Work Order ID 52287

Tuesday, September 22, 2009 1:56:16 PM



Page 1

Item ID: D3622-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Ball Stud

Start Date: 9/23/2009

Start Qty: 10.00

30



Cust Item ID:

Required Date: 10/6/2009

Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

PL me

Date:

09-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3622

Rev A

100

0.00



Hardinge CNC LATHE SMALL

SA 09/10/02

Hardinge

Memo

0.00

30 *Ø*

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA689 & DWG D3622, □FOLIO
REV: *A* □DWG REV: *A* □2-DEBURR AS REQUIRED

110

0.00



QC2- Inspect parts off machine FAI/FAIB

SA 09/10/02

QC

Memo

0.00

30 *Ø*

Quality Control

120

0.00



QC8- Inspect parts - second check

SA 09/10/06

QC

Memo

0.00

30 *Ø*

Quality Control

Work Order ID 52287

Tuesday, September 22, 2009 1:56:16 PM

Page 2

Item ID: D3622-1

Accept

Revision ID: A

Item Name: Ball Stud

Start Date: 9/23/2009 Start Qty: 10.00

Required Date: 10/6/2009 Req'd Qty: 10.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 115

0.00



Packaging

Memo

0.00

Packaging

9/10/6 300 SQ

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/07 HJ
09-10-6

Picklist Print

Tuesday, September 22, 2009 1:56:15 PM

Page 1

Work Order ID: 52287



Parent Item: D3622-1RevA



Parent Item Name: Ball Stud

Start Date: 9/23/2009

Required Date: 10/6/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303H0.500		Purchased	No			100	f	166.7820	1.1368			
303 HEX BAR .500												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

166.782

109778

141.762

109846

25.02

3.32A SD 09/10/06

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED

SUBJECT TO

WITHOUT

WORK ORDER

NO

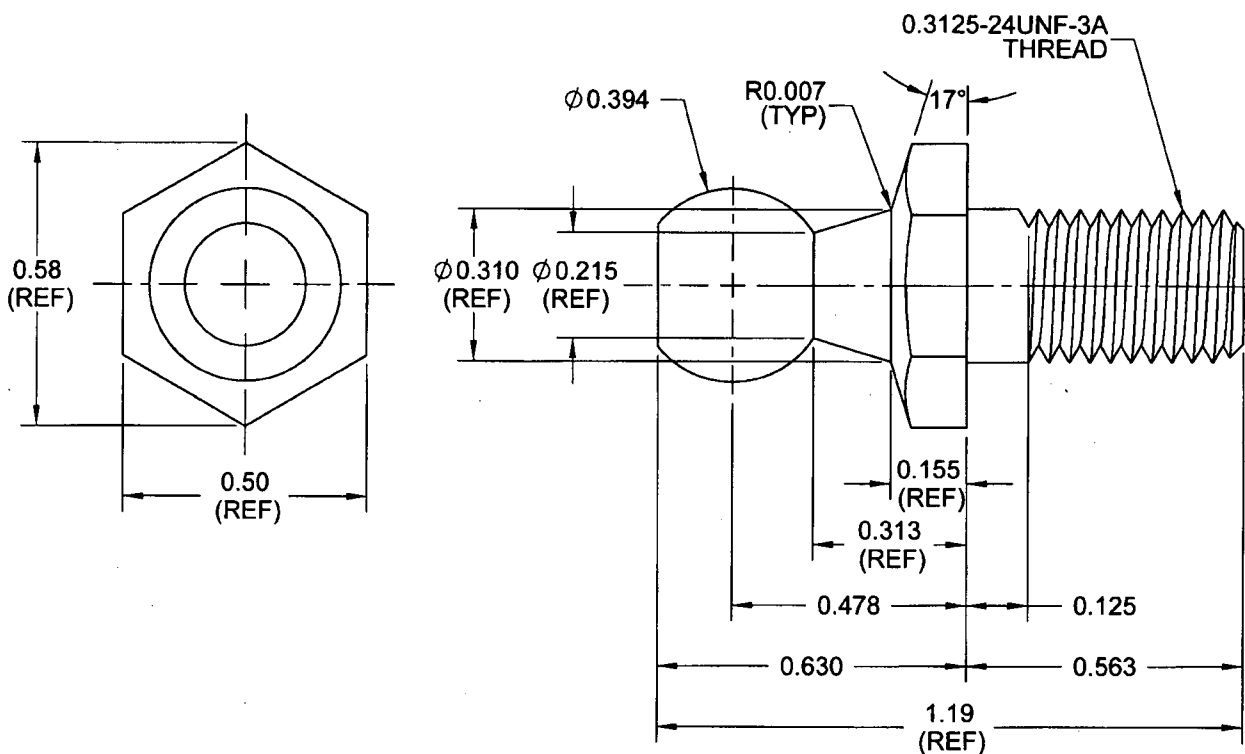


52287

RELEASED
07.07.11

PER BCW# 1001

DESIGN B3	DRAWN BY B3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3622	REV. A SHEET 1 OF 1
DATE 07.04.13		TITLE BALL STUD	SCALE NTS
REV A	DATE 07.04.13	DESCRIPTION NEW ISSUE	



D3622-1 BALL STUD

NOTES:

- 1) MATERIAL: AISI 303 HEX BAR (REF. DART SPEC. M303H0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.